

## Where we are:

Chap 2	Configuration Space
Chap 3	Rigid-Body Motions
Chap 4	Forward Kinematics
Chap 5	Velocity Kinematics and Statics
Chap 6	Inverse Kinematics
Chap 8	Dynamics of Open Chains
Chap 9	Trajectory Generation
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	9.3 Polynomial Via Point Trajectories
	9.4 Time-Optimal Time Scaling
Chap 11	Robot Control
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## Important concepts, symbols, and equations

**Time-optimal time scaling:** Find the time scaling  $s(t)$  that moves the robot along a path from  $\theta(0)$  to  $\theta(1)$  in minimum time, given the robot's dynamics and actuator limits.

Dynamics:

$$M(\theta)\ddot{\theta} + \dot{\theta}^T \Gamma(\theta) \dot{\theta} + g(\theta) = \tau$$

$$\begin{aligned}\dot{\theta} &= \frac{d\theta}{ds} \dot{s}, \\ \ddot{\theta} &= \frac{d\theta}{ds} \ddot{s} + \frac{d^2\theta}{ds^2} \dot{s}^2\end{aligned}$$

Dynamics along the path:

$$\underbrace{\left( M(\theta(s)) \frac{d\theta}{ds} \right)}_{m(s) \in \mathbb{R}^n} \ddot{s} + \underbrace{\left( M(\theta(s)) \frac{d^2\theta}{ds^2} + \left( \frac{d\theta}{ds} \right)^T \Gamma(\theta(s)) \frac{d\theta}{ds} \right)}_{c(s) \in \mathbb{R}^n} \dot{s}^2 + \underbrace{g(\theta(s))}_{g(s) \in \mathbb{R}^n} = \tau$$

$$m(s)\ddot{s} + c(s)\dot{s}^2 + g(s) = \tau$$

## Important concepts, symbols, and equations (cont.)

Force/torque limits, joint  $i$ :

$$\tau_i^{\min}(s, \dot{s}) \leq \tau_i \leq \tau_i^{\max}(s, \dot{s})$$

Limits on  $\ddot{s}$  as a function of  $(s, \dot{s})$ , joint  $i$ :

$$\tau_i^{\min}(s, \dot{s}) \leq m_i(s)\ddot{s} + c_i(s)\dot{s}^2 + g_i(s) \leq \tau_i^{\max}(s, \dot{s})$$

## Important concepts, symbols, and equations (cont.)

Upper and lower bounds on  $\ddot{s}$  due to joint  $i$ :

$$\begin{aligned} \text{if } m_i(s) > 0, \quad L_i(s, \dot{s}) &= \frac{\tau_i^{\min}(s, \dot{s}) - c(s)\dot{s}^2 - g(s)}{m_i(s)}, \\ U_i(s, \dot{s}) &= \frac{\tau_i^{\max}(s, \dot{s}) - c(s)\dot{s}^2 - g(s)}{m_i(s)} \\ \text{if } m_i(s) < 0, \quad L_i(s, \dot{s}) &= \frac{\tau_i^{\max}(s, \dot{s}) - c(s)\dot{s}^2 - g(s)}{m_i(s)}, \\ U_i(s, \dot{s}) &= \frac{\tau_i^{\min}(s, \dot{s}) - c(s)\dot{s}^2 - g(s)}{m_i(s)} \end{aligned}$$

## Important concepts, symbols, and equations (cont.)

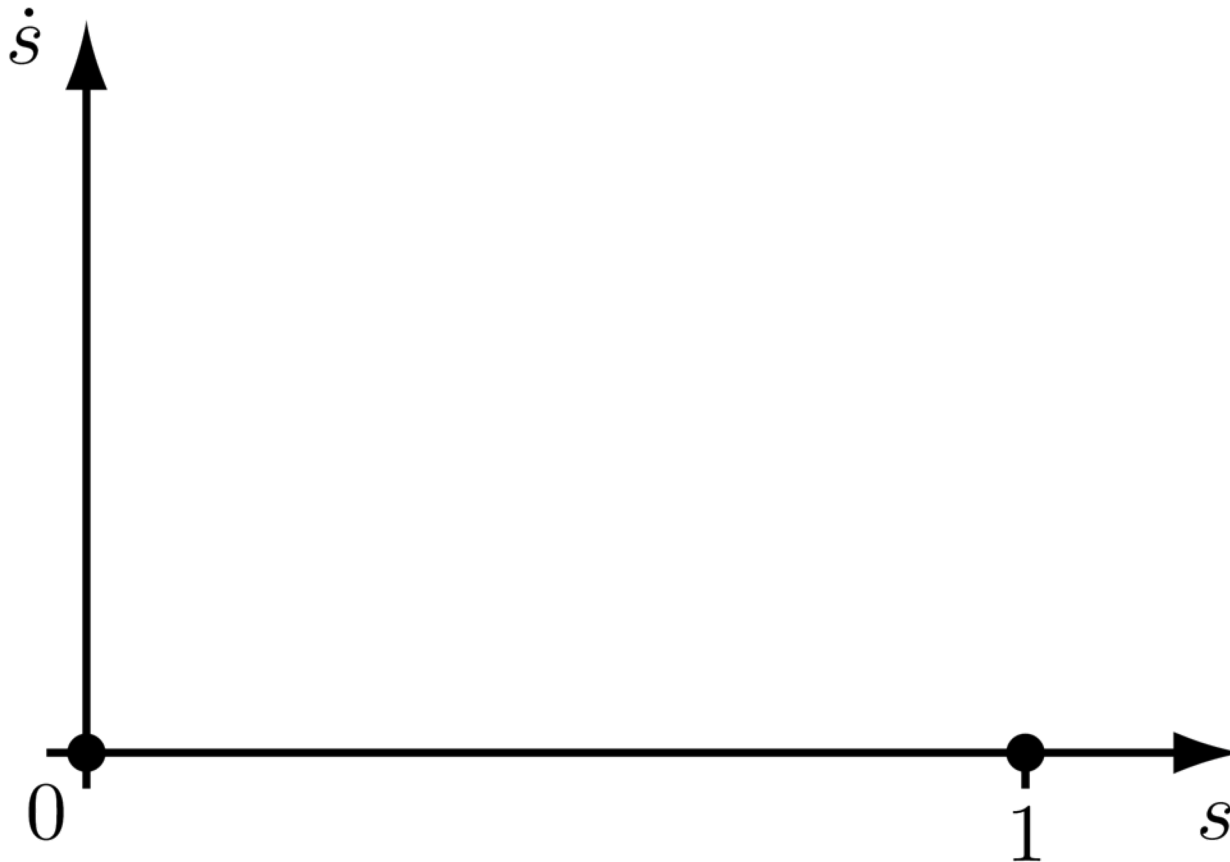
Upper and lower bounds on  $\ddot{s}$  at  $(s, \dot{s})$ :

$$L(s, \dot{s}) = \max_i L_i(s, \dot{s}) \quad \text{and} \quad U(s, \dot{s}) = \min_i U_i(s, \dot{s})$$

$$L(s, \dot{s}) \leq \ddot{s} \leq U(s, \dot{s})$$

## Important concepts, symbols, and equations (cont.)

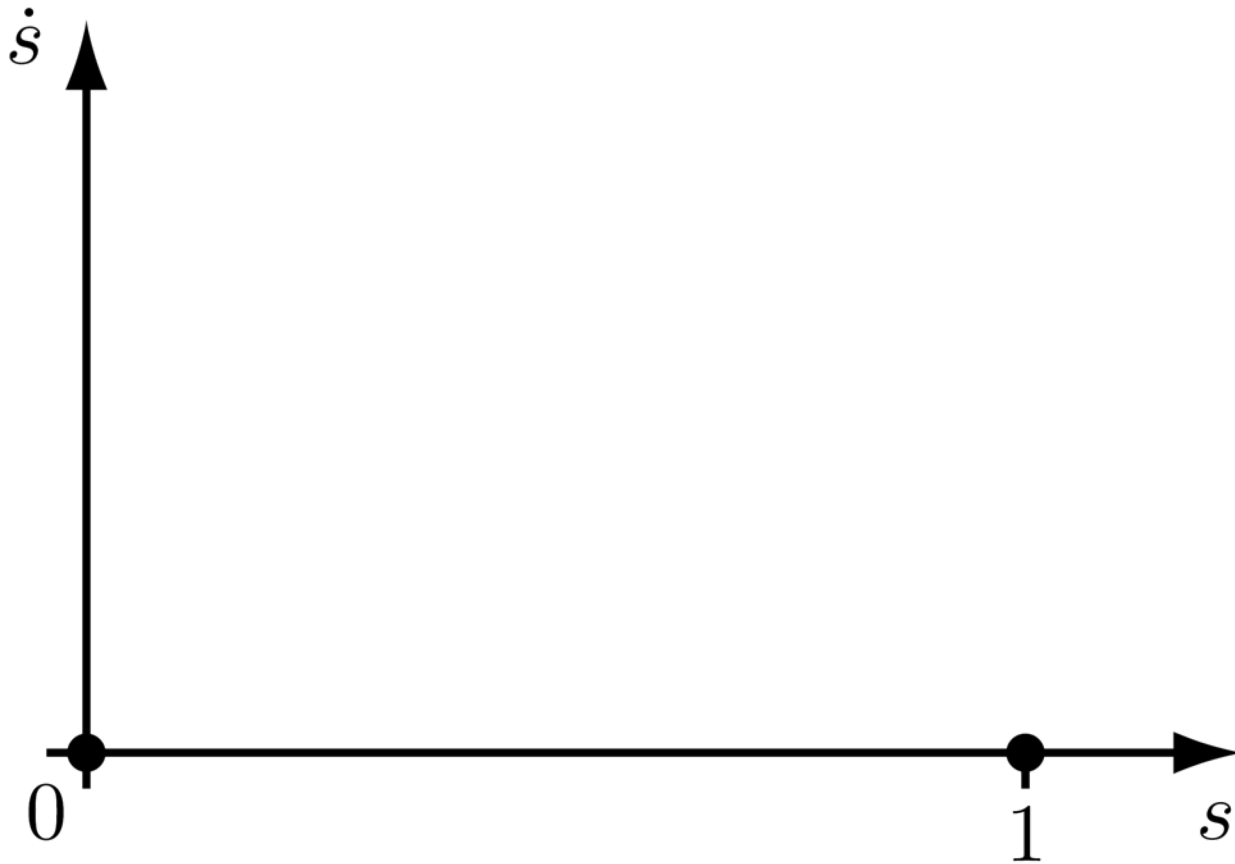
### The $(s, \dot{s})$ plane



- Why we only consider quadrant I.
- A slow motion along the path.
- An example rate of change  $(\dot{s}, \ddot{s})$  plotted at  $(s, \dot{s})$ .
- A **motion cone** defined by  $L(s, \dot{s})$  and  $U(s, \dot{s})$ .
- Cones on the  $\dot{s} = 0$  line.
- What does a constant accel curve look like?
- What does a constant decel curve look like?

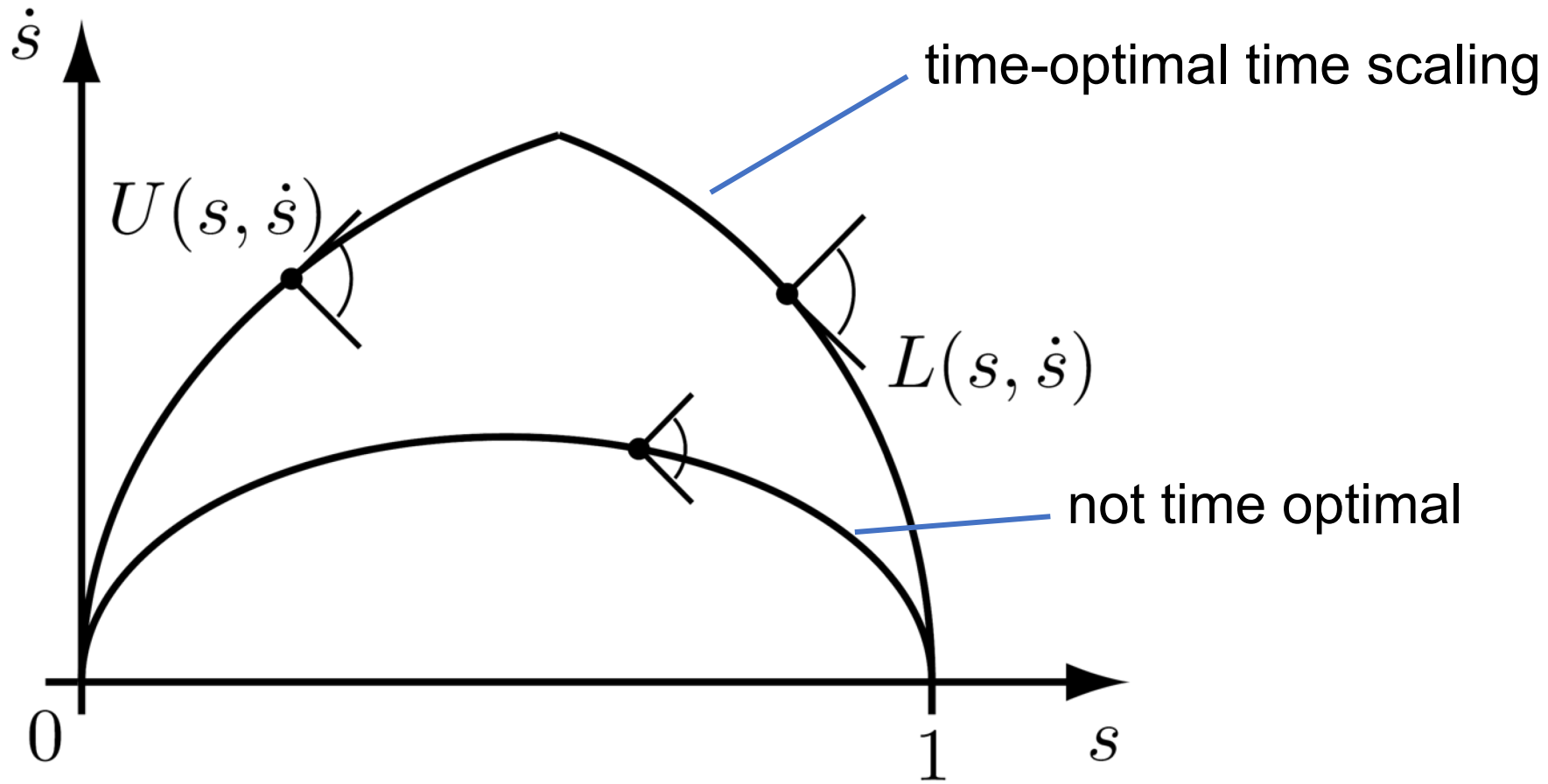
## Important concepts, symbols, and equations (cont.)

### The $(s, \dot{s})$ plane



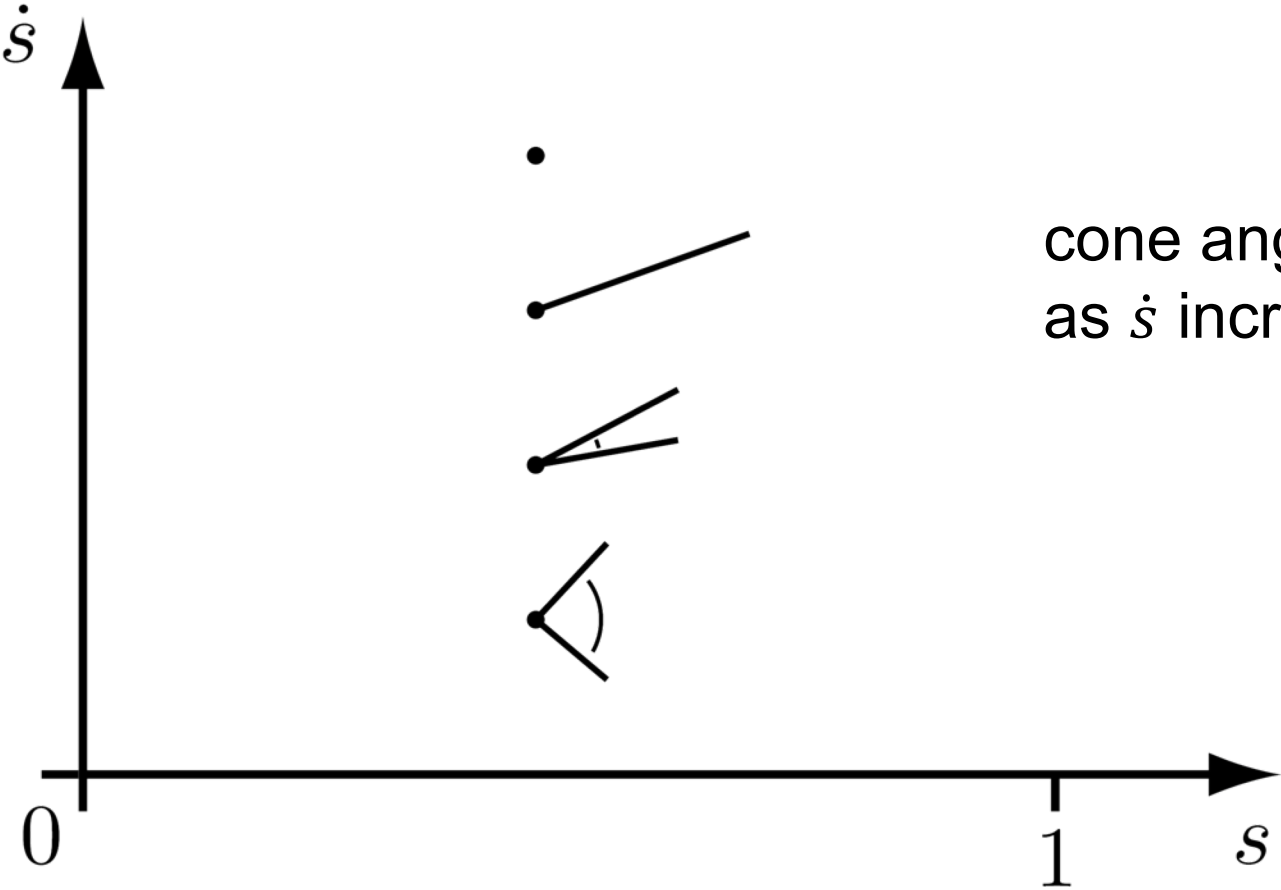
- Plot a complete time scaling.
- Check the feasibility of a time scaling.
- What happens at  $(s, \dot{s})$  where  $L(s, \dot{s}) > U(s, \dot{s})$ ?

## Important concepts, symbols, and equations (cont.)



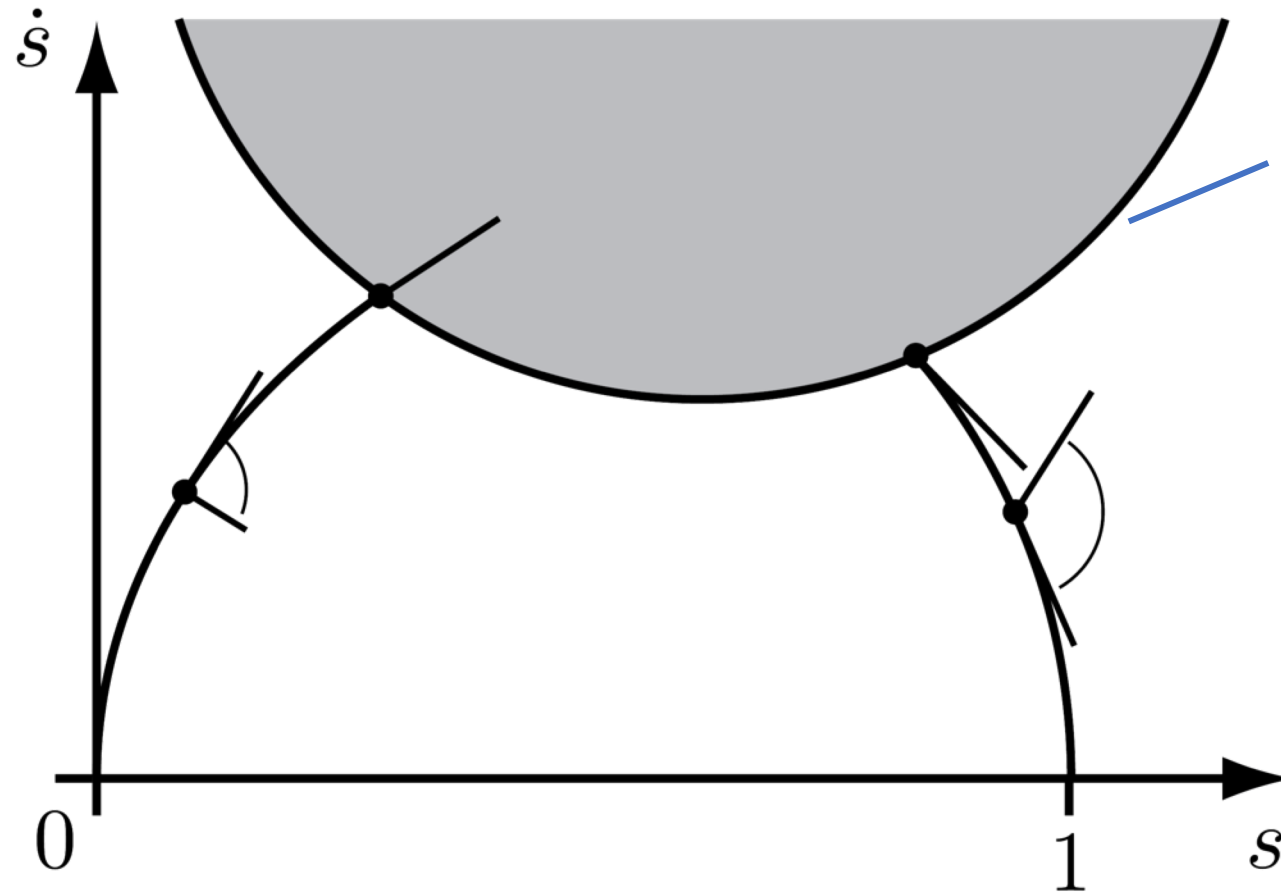


Important concepts, symbols, and equations (cont.)



cone angle tends to shrink  
as  $\dot{s}$  increases

## Important concepts, symbols, and equations (cont.)



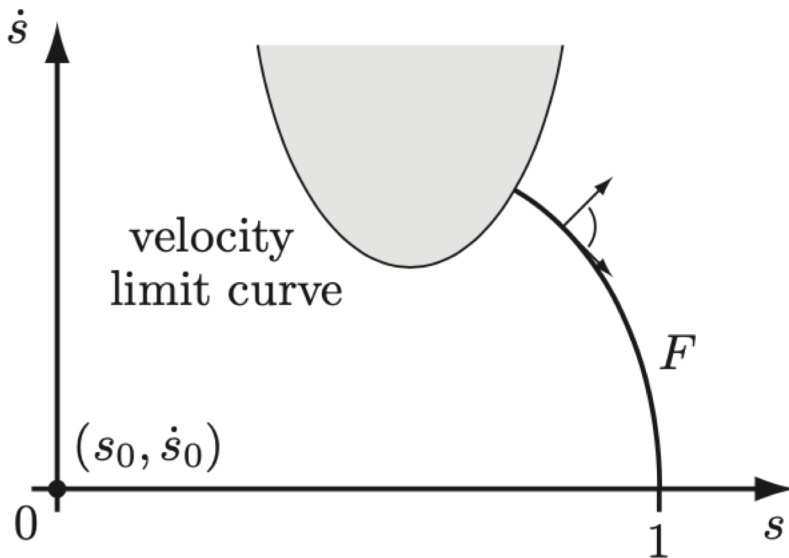
**velocity limit curve** where the cone is only a single tangent vector

## Important concepts, symbols, and equations (cont.)

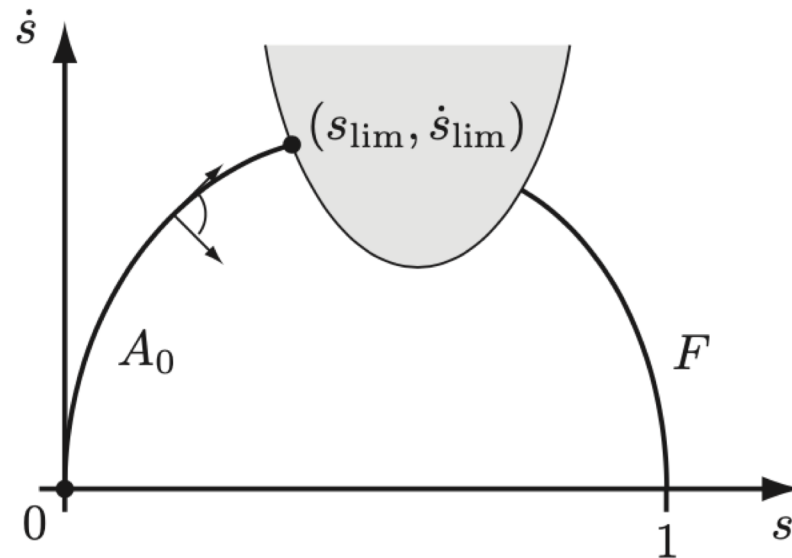
### Time-optimal time-scaling algorithm

1. Initialize with  $i = 0$  and  $(s_0, \dot{s}_0) = (0, 0)$ .
2. Integrate  $L$  backward from  $(1, 0)$  to get the curve  $F$ .
3. Integrate  $U$  forward from  $(s_i, \dot{s}_i)$  to get  $A_i$ . If it intersects  $F$ , finished.
4. Binary search to find how to start decelerating from  $A_i$ .
5. Increment  $i$  and integrate backwards to get  $A_i$ .
6. Update  $i$  and  $(s_i, \dot{s}_i)$  and go back to step 3.

## Important concepts, symbols, and equations (cont.)

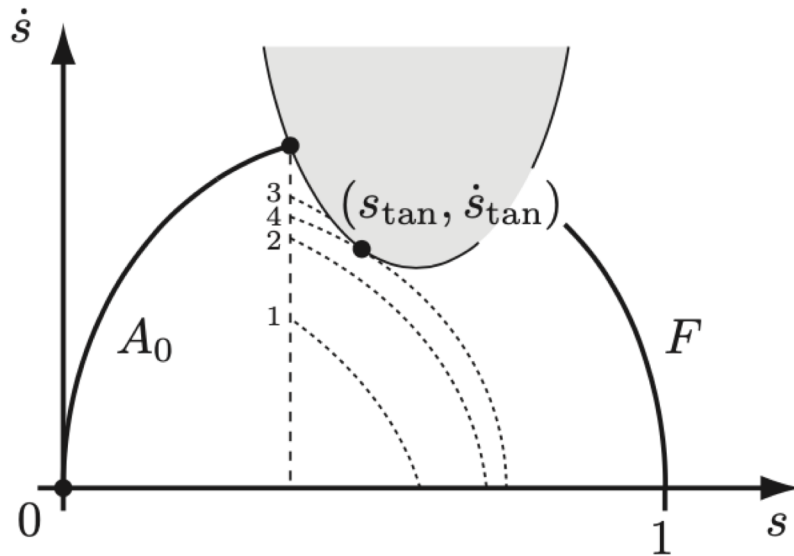


Step 2:  $i = 0, \mathcal{S} = \{\}$

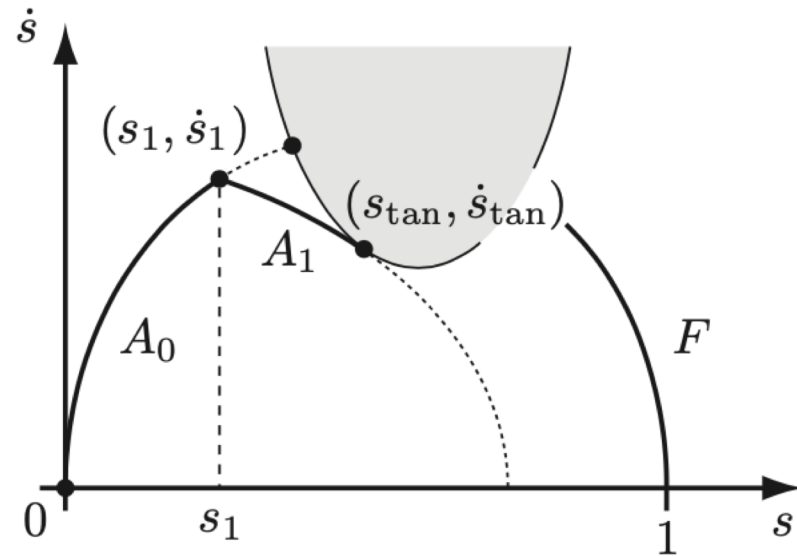


Step 3:  $i = 0, \mathcal{S} = \{\}$

## Important concepts, symbols, and equations (cont.)

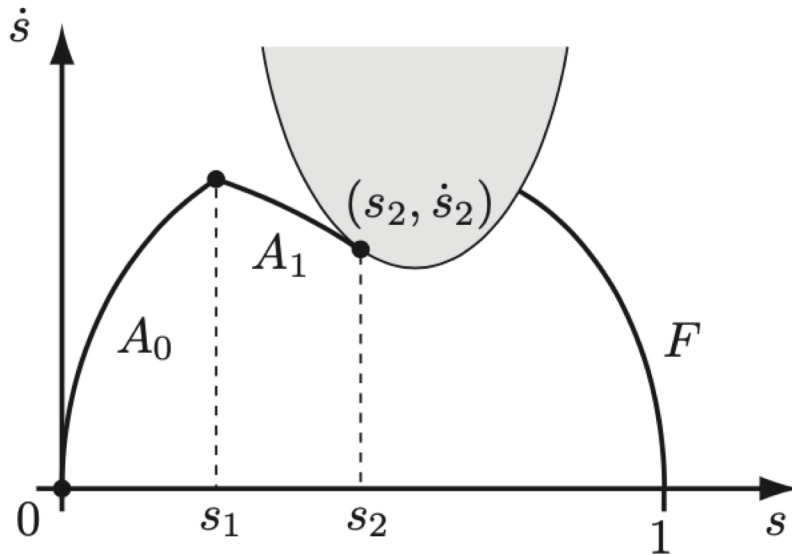


Step 4:  $i = 0, \mathcal{S} = \{\}$

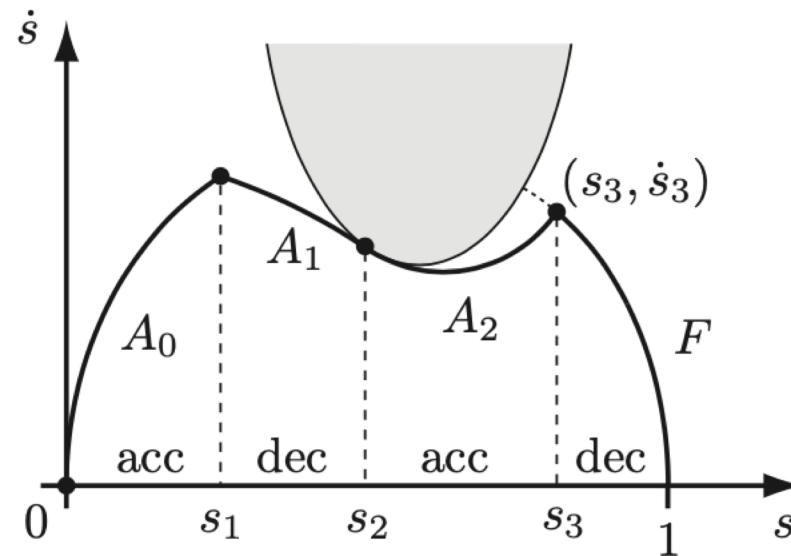


Step 5:  $i = 1, \mathcal{S} = \{s_1\}$

## Important concepts, symbols, and equations (cont.)

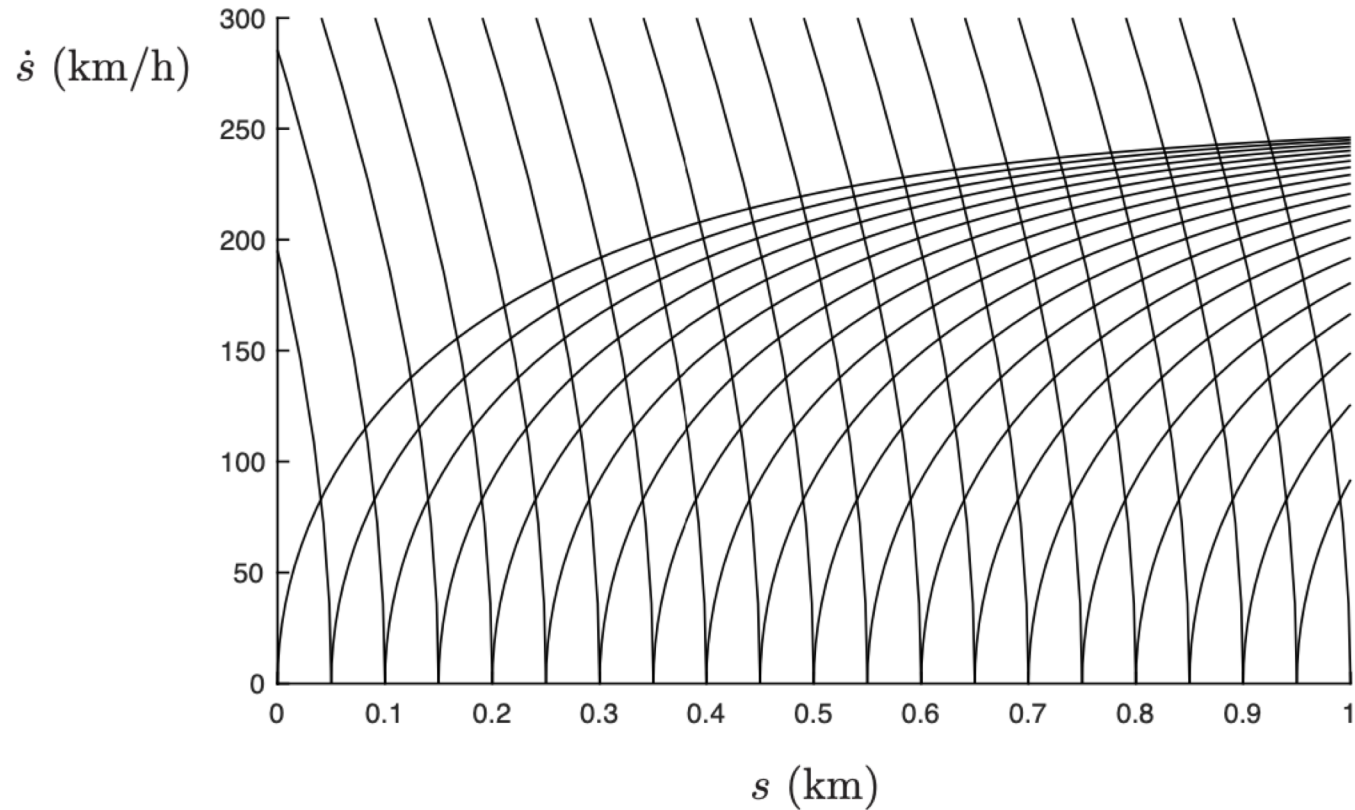
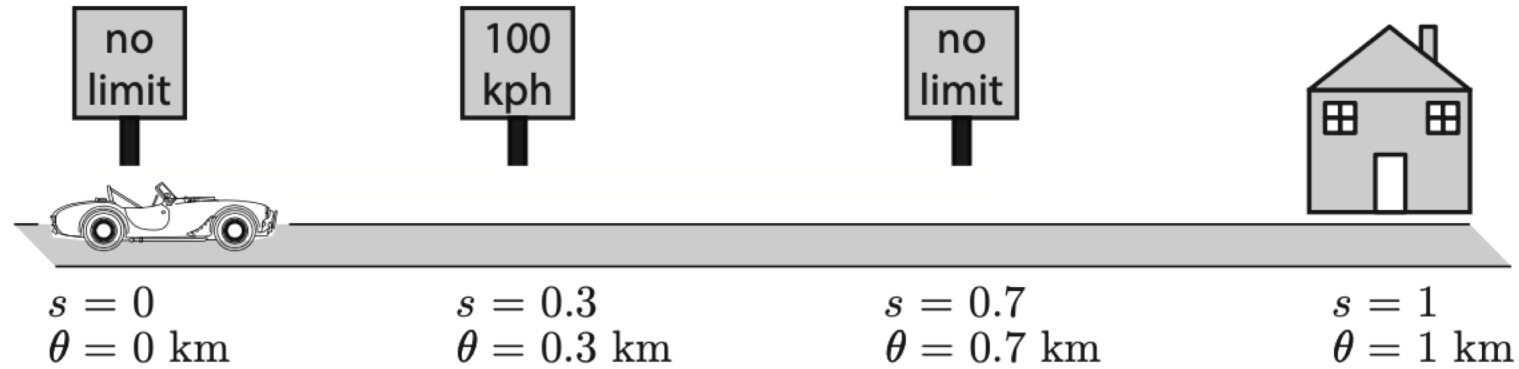


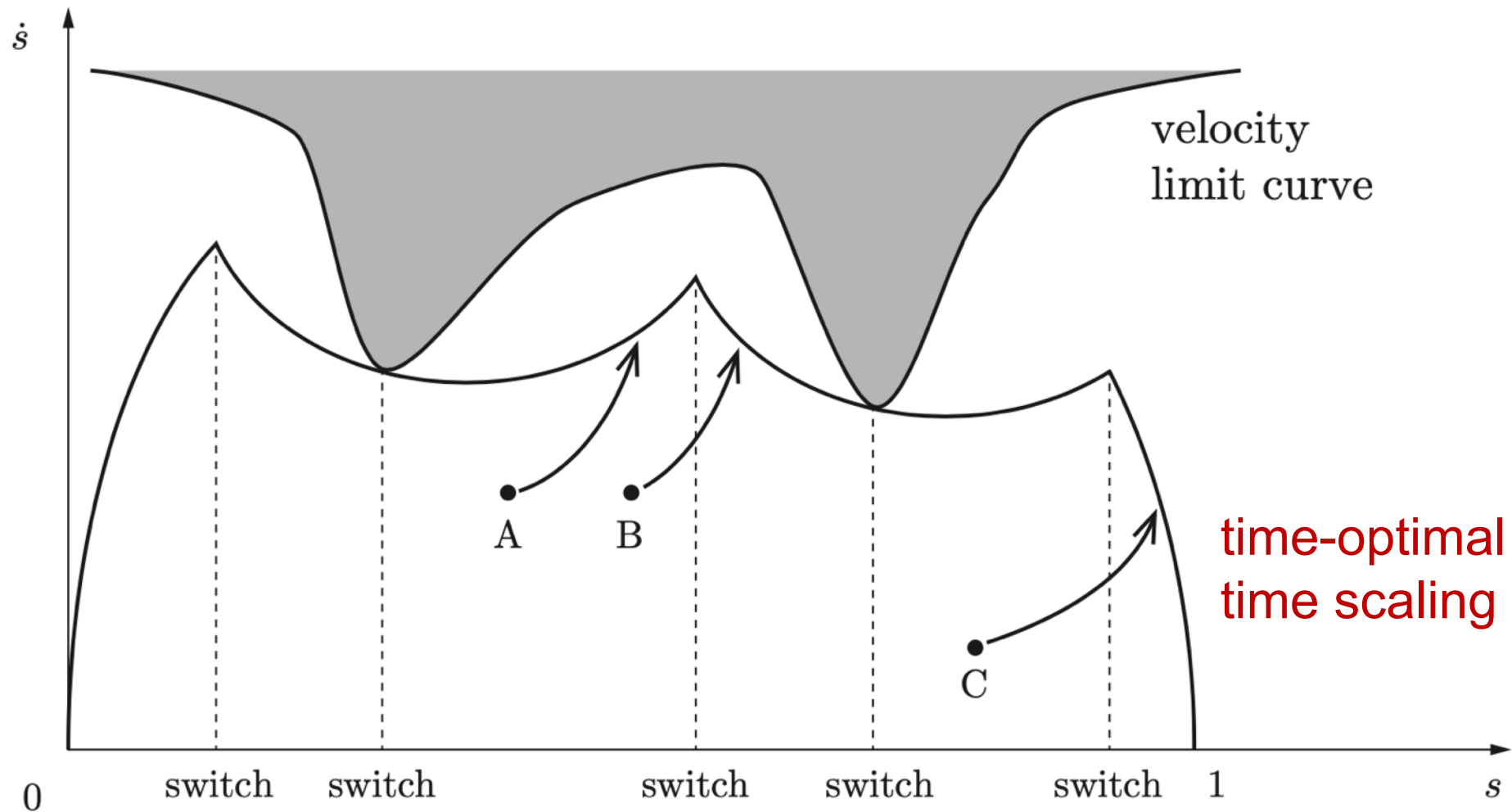
Step 6:  $i = 2, \mathcal{S} = \{s_1, s_2\}$



Step 3:  $i = 3, \mathcal{S} = \{s_1, s_2, s_3\}$

Draw the **legal** time-optimal time scaling for a driver rushing home with the max braking and max acceleration **integral curves** shown.





1. Where do we know how to draw the motion cones, just from this plot?
2. Where is the robot able to stay on the path, but is doomed to leave it?
3. Can we get back to the optimal time scaling by the trajectories shown from A, B, C?